

Work Order ID 82993

Thursday, April 12, 2012 10:12:00 AM

Item ID: D350-607-143

Accept

Revision ID:

Item Name: Automatic Lid Opener Installation

Start Date: 4/12/2012 Start Qty: 1.00

1

Required Date: 4/12/2012 Req'd Qty: 1.00

1

Reference:

Approvals: Process Plan: *MRF*

Date: 12-04-12 Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D350-607-1

A

0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-607-143
CHG001*Schaefer**MLJ 12/04/12*

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

*(X)**12/4/12*

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

*12/4/12**(X)*

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Item ID: D350-607-143

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Automatic Lid Opener Installation

Stop

NS2Start Date: 4/12/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/12/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

130

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-607-143

Location:

PPP rev: A

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Quality Control

Memo

0.00

*12-04-12**MUJ 12/04/12**MW 12-04-12*

Picklist Print

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Work Order ID: 82993

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 4/12/2012

Required Date: 4/12/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
10.01.18 verified by:EC

IPP RevB: as per dwg revC DD
IPP Rev:C as per ecn10-545 DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3953-7 Spring Spacer		Manufactured	No			110	Each	34.0000	1	1	1		
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST075			34						
					82045		34						
D3953-3 Gas Spring Stud, Lid		Manufactured	No			110	Each	24.0000	1	1	1		
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST075			24						
					78042		8						
					82044		16						
D3953-5 Gas Spring Stud, Base		Manufactured	No			110	Each	11.0000	1	1	1		
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST075			11						
					77506		11						
D3953-9 Gas Spring Washer		Manufactured	No			110	Each	51.0000	2	2	2		
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST075			51						
					82035		51						
D3953-11 Gas Spring Spacer		Manufactured	No			110	Each	14.0000	1	1	1	12/4/12	SP
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST075			14						
					71268		2						
					79338		12						

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Work Order ID: 82993

Parent Item: D350-607-143

Start Date: 4/12/2012

Required Date: 4/12/2012

Parent Item Name: Automatic Lid Opener Installation

Start Qty: 1.00

Required Qty: 1.00

D3953-15
Gas Spring Bracket

Manufactured

No

110

Each

24.0000

1

1

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST075
71269
79337

24
3
21

1

D3953-17
Gas Spring Spacer

Manufactured

No

110

Each

25.0000

1
1

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST075
81206
81454

25
24
1

1

D3969-1
Spring (Basket Lid)

Manufactured

No

110

Each

14.0000

1
1

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST272
73523

14
14

1

AN3C11A
BOLT

Purchased

No

110

Each

58.0000

2
2

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST351
118838
119798

58
8
50

2

AN3C15A
Bolt

Purchased

No

110

Each

47.0000

2
2

12/10/12
88

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST352
119973

47
47

2x

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Parent Item Name: Automatic Lid Opener Installation

Start Date: 4/12/2012

Required Date: 4/12/2012

Start Qty: 1.00

Required Qty: 1.00

AN310-4
NUT

Purchased No 110 Each 98.0000 2 2

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST344	98	
120124	1	
120518	25	
<u>121011</u>	22	<u>2</u>
121162	25	
121349	25	

MS21043-3
Nut

Purchased No 110 Each 1,400.0000 4 4

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	72	
103691	72	
GA	184	
120693	184	
ST301	1144	
118077	2	
118614	96	
118686	30	
119758	20	
<u>121255</u>	996	<u>48</u>

MS24665-2-12
COTTER PIN

Purchased No 110 Each 148.0000 2 2

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST309	148	
<u>118078</u>	148	<u>2X</u>

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Work Order ID: 82993

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Parent Item Name: Automatic Lid Opener Installation

Start Date: 4/12/2012

Required Date: 4/12/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

Purchased

No

110

Each

2,781.0000

4

4

SP
108

Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST297	257	
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119736	196	
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120648	61	
--------	----	--

ST298	2524	
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121255	2524	
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NAS1149C0432R

Purchased

No

110

Each

5,000.0000

2

2

10/4/12
SP
108

Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST297	2000	
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117291	1000	
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119124	1000	
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ST298	3000	
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121255	3000	
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6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
		1	D3953-15	GAS SPRING BRACKET
		1	D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)